

Ez One Shot[®]

1D SCAN ENGINE USER'S MANUAL



Version: 2020.1
Model: MT30, MT40(W)
Firmware: SM3-k-2.00 and later

CONTENTS

PREFACE

Table of Contents.....	2
Cloning Mode.....	3-4
How to set up the parameter.....	5

GENERAL SETTINGS (GROUP 1 - 17, PAGE 6 - 22)

1 Default, Abort, Check Version, Setup Code Read.....	6
2 Reading Mode	7
3~4 Advanced Reading Mode Settings.....	8-9
5 Beep Tone, Terminator.....	10
6 Send Data Length, Preamble, Postamble.....	11
7 Accuracy Adjustment.....	12
8 Inverse Barcode, Code ID.....	13
9 Symbolologies Code Identifier.....	14
10~11 Set Code ID.....	15-16
12 Interblock Delay, Intercharacter Delay.....	17
13 Capital Lock Mode, Numeric Key, HT/CR/ESC, Function Code Conversion.....	18
14 Keyboard Layout.....	19
15 Interface, Sleep Mode Timeout.....	20
16 RS232 - Baud Rate, Data Bits, Parity.....	21
17 RS232 - Stop Bit, Handshaking, ACK/NAK, Flow Control Timeout, BCC.....	22

SYMBOLOGIES (GROUP 18 - 35, PAGE 23 - 40)

18~20 Enable/Disable Barcode Symbology.....	23-25
21 MSI code, UK Plessey code, Telepen.....	26
22 Code 93, IATA, China Postal Code.....	27
23 Interleaved 2 of 5, Code 11.....	28
24 Industrial 2 of 5, Matrix 2 of 5.....	29
25 Codabar.....	30
26 ABC Codabar, CX Codabar.....	31
27 Codabar Coupling.....	32
28 Code 39 (Full ASCII/Standard), Code 32.....	33
29 UPC-E.....	34
30 UPC-E System Number, UPC-E Expand to UPC-A.....	35
31 UPC-A, UPC-A Expand to EAN-13.....	36
32 EAN-8.....	37
33 EAN-13, ISSN, ISBN, ISMN.....	38
34 EAN/UCC/GS1-128, Code 128.....	39
35 GS1 DataBar Stacked, Limited, Expanded.....	40

FULL ASCII(CODE39)TABLE, FUNCTION KEY TABLE (GROUP 36 - 47, PAGE 41 - 52)

36~44 Full ASCII table(Code 39).....	41-49
45~47 Function Key table(Code 39).....	50-52

APPENDIX

Appendix 1 Default table.....	53-56
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CLONING MODE

WHAT IS CLONING MODE?

CLONING duplicates a scanner's settings in other scanners. It can save time when a number of scanners must be programmed to the same settings.

HOW SHOULD CLONING WORK?

1. Using this guide, make all the necessary settings for one wand.
2. Scan the CLONING MODE bar code shown below.
3. When CLONING MODE is scanned, all setup parameters will be converted to alphanumeric characters and shown on the monitor.
4. Using a barcode printer, print out all the setup parameters as Code 39 barcode labels.
5. Scan the printed labels sequentially with each scanner to be programmed.



NOTES:

1. All cloning strings are upper case.
2. All cloning strings printed on labels should be the same as those on the monitor sequentially from first to last.
3. Cloning mode works in Word Note Pad only.
4. Never edit the data on the first row (.A017\$). It is an entry command for cloning.
5. The cloning string's length can be adjusted by combining multiple strings into one, or by breaking one string into multiple strings starting from the second row after "...". Length must be in sequences of four, such as 4, 8, 12, 16, 20 (MAX).
6. Be sure to print the dots exactly where they are shown on the monitor.

FORMAT OF CLONING

* Format of Cloning:

1st row >>> ".A017\$" (never edit any data of the first row)

2nd row >>> "...XXXX" you can adjust the String's Length starting from the dots "...". The length of the string should be in 4, 8, 12, 16 or 20 (MAX)digits.

3rd row ~ so on >>> XXXX

End row - A dot "." Is the ending of cloning.

XXXX Stands for any string

CLONING MODE

EXAMPLE :

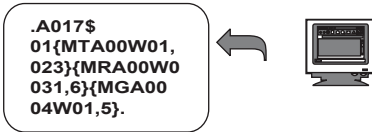
1. DESIRED CONFIGURATIONS:

- 1.1. Beep tone: **BEEP LOW**.
- 1.2. Reading Mode: **CONTINUOUS AUTO OFF**.

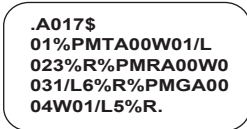
2. STEPS:

- 2.1. Scan **BEEP LOW (GROUP 5)**.
- 2.2. Scan **CONTINUOUS AUTO OFF (GROUP2)**.

3. All parameters will be converted to alphanumeric characters and shown on the monitor.



4. Replace “{” with “%P”, “}” with “%R”, and replace “,” with “/”.



4. Print the results shown on the monitor as bar codes with a bar code printer. The bar codes should be in the Code 39 symbology



5. Scan these labels sequentially from top to bottom.

HOW TO SET PARAMETERS

How do you program a scanner with this user's guide?

1. Use the scanner to scan at the barcode representing the function/parameter you want to set.
2. When you hear two beeps, the new settings have been defined or updated into the memory processor.

Default parameters are indicated in bold type and underlined characters. The character font is **ARIAL BLACK**. CD = Check Digit. CDV = Check Digit Verification.

Most settings require only a single barcode, but a few need several different barcodes (multi-step configuration) to be scanned in order to completely define a setting. They are:

Preamble / Postamble (maximum 16 digits)

Step 1: Scan CLR PRE/POSTAMBLE.

Step 2: Scan PREAMBLE or POSTAMBLE.

Step 3: Scan any alphanumeric from Full ASCII Table in Group 36-47

Step 4: Scan PREAMBLE or POSTAMBLE.

Min Length / Max Length

Step 1: Scan MIN LENGTH or MAX LENGTH.

Step 2: Scan two digits (1D barcode) or four digits (2D barcode) from Full ASCII numeric table in Group 44

Step 3: Scan MIN LENGTH or MAX LENGTH.

Accuracy Adjustment

Step 1: Scan ACCURACY ADJUSTMENT.

Step 2: Scan one digit from GROUP 7

Step 3: Scan ACCURACY ADJUSTMENT.

Set Code ID (Example: Code 39)

Step 1: Scan CODE 39 SET ID from Group 10

Step 2: Scan either one or two alphanumerics (maximum 2 digits) from Full ASCII table in Group 38-44

Step 3: Scan CODE 39 SET ID from Group 10

Set A Data - (CX-Codabar, ABC Codabar, Codabar Coupling).

Step 1: Scan SET INSERT DATA.

Step 2: Scan one alphanumeric character from Full ASCII Table in Group 38-44

Step 3: Scan SET INSERT DATA.

NOTE:

1. The scanner will beep three times as indication that a setting is not yet complete or unexpected barcode is scanned during multi-step configuration.
2. If you make a mistake, forget a step, etc., and want to abort the multi-step configuration, scan RESET/ABORT and start over again.

RESET / ABORT



GROUP-1

GENERAL SETTINGS

DEFAULT

.A001\$



*Reset to factory default

CHECK VERSION

.A007\$



*Check firmware version

RESET/ ABORT

.P023\$



*Abort multi-step configuration

SETUP CODE READ

.B015\$



SETUP CODE ON

.B016\$



SETUP CODE OFF

*Caution: Scanning SETUP CODE OFF will turn the scanner into unprogrammable state and the scanner will not react to any configuration barcode!

GROUP-2

READING MODE

. F005\$



CONTINUOUS MODE

- * LED is always on.
- * The trigger does not function in Continuous Mode.

. F001\$



FLASH MODE

- * The LED is on steady if a barcode is close to the scanner, but starts flashing if no barcode is detected after 60 seconds.
- * The trigger does not function in Flash Mode.

. F002\$



TRIGGER MODE

- * The LED will turn on when the trigger is pressed.
- * The LED will turn off when the trigger is released.

. F006\$



CONTINUOUS AUTO OFF

- * The LED is always on when the trigger is pressed.
- * The LED will go off if no barcode has been detected after 60 seconds.

. F003\$



TOGGLE MODE

- * The LED is always on when the trigger is pressed.
- * The LED will go off if one barcode is read.

. F004\$



TEST MODE

- * Factory Scanability Test Use Only

. F061\$



SERIAL TRIGGER MODE

- * CAUTION !! Do NOT scan this configuration barcode while in USB HID interface !!
- * The hardware trigger does not function in Serial Trigger Mode. Only serial command can be used as trigger.
- * Before switching to Serial Trigger Mode, please first set Start Scanning Character and Stop Scanning Character (see Group 5)

GROUP-3

ADVANCED READING MODE SETTINGS

LED AUTO-OFF CONTROL (TRIGGER & TOGGLE MODE)

. F038\$



LED AUTO OFF DISABLE

. F039\$



LED AUTO OFF ENABLE

NOTE:

1. When enabled, LED will automatically go off after LED Auto-Off Timeout elapses.
-

LED AUTO-OFF TIMEOUT (TRIGGER, TOGGLE, FLASH, CONTINUOUS AUTO OFF MODE)

. F043\$



LED AUTO OFF TIMEOUT
(DEFAULT = 60 SEC)

STEPS:

1. Scan LED AUTO-OFF TIMEOUT
 2. Scan 3 digits (000~255) from Full ASCII Code39 numeric table (Group 44)
(001=0.1 Sec, 002=0.2 Sec, 003=0.3 Sec, 004=0.4 Sec, 005=0.5 Sec
006=1.0 Sec, 007=1.5 Sec, 008=2.0 Sec, 009=2.5 Sec, 010=3.0 Sec
...254=124.5 Sec, 255=125 Sec, Default = 124 (60 Sec))
 3. Scan LED AUTO-OFF TIMEOUT
-

TRIGGER CONTROL (FLASH, CONTINUOUS & TEST MODE)

. F036\$



TRIGGER CONTROL DISABLE

. F037\$



TRIGGER CONTROL ENABLE

NOTE:

1. When enabled, LED can be switched on/off by pressing trigger.
-

IDENTICAL READ INTERVAL (FLASH, CONTINUOUS & CONTINUOUS AUTO OFF MODE)

. F040\$



IDENTICAL READ INTERVAL
(DEFAULT = 1.0 SEC)

NOTE:

1. The interval will start counting only after the scanned barcode is removed from the aimer of scanner. If you want to read the same barcode continuously without any timeout, please use Test Mode.

STEPS:

1. Scan IDENTICAL READ TIMEOUT
2. Scan 3 digits (000~255) from Full ASCII Code39 numeric table (Group 44)
(001=0.1 Sec, 002=0.2 Sec, 003=0.3 Sec, 004=0.4 Sec, 005=0.5 Sec
006=1.0 Sec, 007=1.5 Sec, 008=2.0 Sec, 009=2.5 Sec, 010=3.0 Sec
...254=124.5 Sec, 255=125 Sec, Default = 006 (1.0 Sec))
3. Scan IDENTICAL READ TIMEOUT

GROUP-4

ADVANCED READING MODE SETTINGS

START SCANNING CHARACTER & STOP SCANNING CHARACTER (SERIAL TRIGGER MODE)

. B033\$



START SCANNING CHARACTER
(DEFAULT = N/A)

. B034\$



STOP SCANNING CHARACTER
(DEFAULT = N/A)

NOTE:

1. Please properly set Start/Stop Scanning Character before entering Serial Trigger Mode.

STEPS:

1. Scan START/STOP SCANNING CHARACTER
 2. Scan 1~10 digits of alphanumerics or control codes from the Full ASCII table (Group 36-44).
 3. Scan START/STOP SCANNING CHARACTER
-

NO READ STATUS (TRIGGER, TOGGLE, FLASH, CONTINUOUS AUTO OFF, SERIAL TRIGGER MODE)

. D040\$



NO READ STATUS DISABLE

. D041\$



NO READ STATUS ENABLE

NOTE:

1. When enabled, a "No Read" message will be sent after LED Auto-Off Timeout elapses.
 2. For Trigger Mode and Toggle Mode, LED Auto-Off Control must also be enabled for No Read Status to be functional.
-

NO READ MESSAGE (TRIGGER, TOGGLE, FLASH, CONTINUOUS AUTO OFF, SERIAL TRIGGER MODE)

. D042\$



NO READ MESSAGE
(DEFAULT = "No Read")

NOTE:

1. No Read Status must also be enabled for No Read Message to be functional.

STEPS:

1. Scan NO READ MESSAGE
2. Scan 1~10 alphanumerics from Full ASCII Code39 table (Group 38-44)
3. Scan NO READ MESSAGE

GROUP-5

BEEP TONE, TERMINATOR

BEEP TONE

.F019\$



BEEP HIGH

.F018\$



BEEP MEDIUM

.F012\$



BEEP OFF

.F022\$



BEEP LOW

TERMINATOR

.D010\$



NONE

.D011\$



LF

.D012\$



CR

.D013\$



CR+LF

.D014\$



TAB

.D015\$



SPACE

.D016\$



ESC

NOTES:

Below is the position of Terminator among output data string:

[Preamble] [Symbology ID] [Barcode Length] [Barcode Data] [Postamble] **[Terminator]**

By default, with Preamble, Postamble, Barcode Length and Symbology ID disabled, the scanner data output will be:

[Barcode Data] **[Terminator]**

1. For the USB HID/BT HID interface the default terminator is CR.
2. For the USB VCP/BT SPP interface the default terminator is CR+LF.

GROUP-6

SEND DATA LENGTH, PREAMBLE & POSTAMBLE

SEND DATA LENGTH

.D019\$



SEND DATA LENGTH ON

.D020\$



SEND DATA LENGTH OFF

PREAMBLE & POSTAMBLE (PREFIX AND SUFFIX)

.A011\$



CLEAR PRE/ POSTAMBLE

.A012\$



PREAMBLE (16)

.A013\$



POSTAMBLE (16)

EXAMPLE:

Set PREAMBLE String as “##”

POSTAMBLE String as “\$\$”

SETTING PROCEDURE:

STEP 1 : Scan : CLEAR PRE/ POSTAMBLE.

STEP 2 : Scan : PREAMBLE.

STEP 3 : Scan : “#” twice from FULL ASCII Table (Group 38)

STEP 4 : Scan : PREAMBLE.

STEP 5 : Scan : POSTAMBLE.

STEP 6 : Scan : “\$” twice from FULL ASCII Table (Group 38)

STEP 7 : Scan : POSTAMBLE.

DATA FORMAT:

[Preamble] [Symbology ID] [Barcode Length] [Barcode Data] [Postamble] [Terminator]

NOTES:

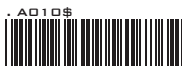
1. A PREAMBLE is a string of up to 16 characters added to the beginning of a scanned barcode.
2. A POSTAMBLE is a string of up to 16 characters added to the end of a scanned barcode.
3. Default value for both: None.

GROUP-7

ACCURACY ADJUSTMENT



ACCURACY ADJUSTMENT



Accuracy Adjustment assures a more reliable decoded output. Enabling the feature and setting a number from 1 to 9 subjects the decoded output a higher standard of accuracy. The higher the number, the greater the accuracy.

STEPS:

1. Scan ACCURACY ADJUSTMENT.
2. Scan one digit (0~9) from barcode menu above.
(Default = 1)
3. Scan ACCURACY ADJUSTMENT.

NOTE:

1. The scanner will beep three times as indication that a setting is not yet complete or unexpected barcode is scanned during multi-step configuration.
2. If you make a mistake, forget a step, etc., and want to abort the multi-step configuration, scan RESET/ABORT and start over again.

RESET / ABORT



GROUP-8

INVERSE BARCODE, CODE ID

INVERSE BARCODE

.D022\$



ENABLE 1D INVERSE
BARCODE

.D021\$



**DISABLE 1D INVERSE
BARCODE**

ENABLE CODE ID

.A008\$



FACTORY ID ON

.A014\$



AIM ID ON

.A015\$



SET ID ON

DISABLE CODE ID

.A009\$



NOTES:

1. Only ONE code ID will be sent.
2. The code ID is located at the position before the barcode data and after the preamble.

EXAMPLE :

- 1.Preamble 145287,
- 2.Code ID: enable AIM ID,
- 3.Bar code symbologies : EAN 13+5

145287	JE0	4563987123453	12411
Preamble 145287	CODE ID AIM ID : JE0	BARCODE / DATA EAN 13 +5	
OUTPUT : 145287JE0456398712345312411			

GROUP-9

SYMBOLOGIES CODE IDENTIFIER

Symbologies		Factory ID	AIM ID
Code 39	Disable CDV	M	A0
	CDV & Send CD		A1
	CDV & Not Send CD		A3
Full ASCII Code 39	Disable CDV	D	A4
	CDV & Send CD		A5
	CDV & Not Send CD		A7
Code 32		B	X0
Codabar		N	F0
	ABC Codabar		F1
	CDV & Send CD		F2
	CDV & Not Send CD		F4
Interleaved 2 of 5	Disable CDV	I	I0
	CDV & Send CD		I1
	CDV & Not Send CD		I3
UK Plessey		P	P0
IATA 2 of 5		R	R0
Matrix 2 of 5		Y	X0
Industrial 2 of 5		V	S0
Code 11	Disable CDV	J	H0
	CDV & Send CD-1		H0
	CDV & Send CD-2		H1
	CDV & Not Send CD		H3
MSI	Disable CDV	O	M0
	Mod 10 / CDV & Not Send CD		M1
Telepen	ASCII	U	B0
	Numeric		B1
China Postal Code		H	X0
EAN-13	+2/+5 OFF	F	E0
	+2/+5 ON		E3
UPC-A	+2/+5 OFF	A	E0
	+2/+5 ON		E3
EAN-8	+2/+5 OFF	S	E4
	+2/+5 ON		E4
UPC-E	+2/+5 OFF	E	E0
	+2/+5 ON		E3
Code 93		L	G0
Code 128		K	C0
GS1 128		T	C1
GS1 Databar		G	e0

1D

GROUP-10

SET CODE ID

. P001\$



EAN 13 Set ID

. P002\$



EAN 8 Set ID

. P003\$



UPC E Set ID

. P004\$



UPC A Set ID

. P005\$



Code 39 Set ID

. P013\$



Code 93 Set ID

. P007\$



Codabar Set ID

. P021\$



IATA Set ID

. P010\$



Code 128 Set ID

. P016\$



EAN 128 Set ID

. P022\$



Telepen Set ID

. P009\$



Code 11 Set ID

STEPS:

1. Scan the SET ID barcode for a particular symbology.
2. Scan one or two alphanumeric characters from the Full ASCII Table.
3. Scan the SET ID barcode again.

NOTE:

1. The scanner will beep three times as indication that a setting is not yet complete or unexpected barcode is scanned during multi-step configuration.
2. If you make a mistake, forget a step, etc., and want to abort the multi-step configuration, scan RESET/ABORT and start over again.

RESET / ABORT



GROUP-11

SET CODE ID

MSI Code Set ID



UK Plessey Set ID



Matrix 2 of 5 Set ID



Interleaved 2 of 5
Set ID



Industrial 2 of 5 Set ID



Full ASCII Code39
Set ID



GS1 Databar (RSS-14)
Limited Set ID



GS1 Databar (RSS-14)
Expanded Set ID



GS1 Databar (RSS-14)
Set ID



China Post Code
(TOSHIBA Code) Set ID



Code 32 Set ID



STEPS:

1. Scan the SET ID barcode for a particular symbology.
2. Scan one or two alphanumeric characters from the Full ASCII Table.
3. Scan the SET ID barcode again.

NOTE:

1. The scanner will beep three times as indication that a setting is not yet complete or unexpected barcode is scanned during multi-step configuration.
2. If you make a mistake, forget a step, etc., and want to abort the multi-step configuration, scan RESET/ABORT and start over again.








RESET / ABORT



GROUP-12

INTERBLOCK/INTERCHARACTER DELAY

INTERBLOCK DELAY

. B001\$ 	<u>0mS</u>
. B002\$ 	10mS
. B003\$ 	50mS
. B004\$ 	100mS
. B005\$ 	200mS
. B006\$ 	500mS
. B007\$ 	Set Interblock Delay

NOTES:

You may either scan [0mS], [10mS], [50mS], [100mS], [200mS], [500mS] or follow below steps to fine-tune Interblock Delay (0~2550mS)

1. Scan [Set Interblock Delay].
 2. Scan three digits (Range: 000~255, unit: 10mS) from the Full ASCII Table.
 3. Scan [Set Interblock Delay].
-

INTERCHARACTER DELAY

. B010\$ 	<u>0mS</u>
. B012\$ 	1mS
. B013\$ 	4mS
. B014\$ 	16mS
. B009\$ 	Set Intercharacter Delay

NOTES:

You may either scan [0mS], [1mS], [4mS], [16mS] or follow below steps to fine-tune Intercharacter Delay (0~255mS)

1. Scan [Set Intercharacter Delay].
2. Scan three digits (Range: 000~255, unit: 1mS) from the Full ASCII Table.
3. Scan [Set Intercharacter Delay].

GROUP-13

CAPITAL LOCK MODE, NUMERIC KEY, HT/CR/ESC, FUNCTION CODE CONVERSION

CAPITAL LOCK MODE



CAPLOCK ON



CAPSLOCK OFF



CAPSLOCK FREE

NOTE:

1. When barcode scanner is set to Capslock Free mode, no matter keyboard Capslock LED indicator is ON or OFF, output will be always the same as the Original barcode. In other words, what you see is what output is.(CODABAR is the exception)
 2. If ABCD/ ABCD, abcd/ abcd, ABCD/T*E, abcd/tn*e are on, they work independently according to their rules.
-

NUMERIC KEY



NUMERIC KEY



ALPHANUMERIC KEY

NOTE:

1. By default, the alphanumeric key is used for trasmitting digits. Scan NUMERIC KEY if you want to use the keys on the numeric keypad.
 2. If you select NUMERIC KEY, the Num Lock status of the physical keyboard should be ON.
-

HT/CR/ESC CONVERTS TO TAB/ENTER/ESCAPE



HT/CR/ESC CONVERTS TO
TAB/ENTER/ESCAPE ENABLE



HT/CR/ESC CONVERTS TO
TAB/ENTER/ESCAPE DISABLE

NOTE:

1. By default, HT [\$I], CR [\$M] and ESC [%A] is transmitted as <0x09>, <0x0D> and <0x1B> respectively.
 2. When enabled, HT [\$I], CR [\$M] and ESC [%A] is transmitted as <TAB>, <ENTER> and <ESCAPE> on keyboard respectively.
-

FUNCTION CODE CONVERSION



ENABLE



DISABLE

*Once disabled, the scanner will output the original encoded data of the barcodes in Full ASCII Table - Function/Navigation/Modifier Keys (Group 45-47).

GROUP-14

KEYBOARD LAYOUT

KEYBOARD LAYOUT

. C010\$



ENGLISH (USA)

. C018\$



ENGLISH (UK)

. C012\$



FRENCH

. C011\$



GERMAN

. C014\$



ITALIAN

. C013\$



SPANISH

. C017\$



CZECH (QWERTY)

. C022\$



CZECH (QWERTZ)

. C021\$



HUNGARIAN (QWERTZ)

. C024\$



HUNGARIAN (101 KEY)

. C016\$



SWISS (GERMAN)

. C023\$



SWISS (FRENCH)

. C009\$



JAPAN (106 key)

. C025\$



CANADIAN (FRENCH)

. C034\$



CANADIAN (TRADITIONAL)

. C029\$



NORWEGIAN

. C026\$



SWEDISH

. C031\$



PORTUGUESE

. C030\$



BELGIAN (AZERTY)

. C028\$



DUTCH

. C027\$



DANISH

. C032\$



SLOVAK

. C033\$



BRAZILIAN (PORTUGUESE)

. C015\$



ALT CODE

GROUP-15

INTERFACE, SLEEP MODE TIMEOUT

INTERFACE

. C008\$



USB HID

. C006\$



USB VCP

. C002\$



UART

NOTE:

1. This scanner is designed to switch easily between interface options. To switch from one interface to another, the appropriate cable must be installed. After changing to a new cable, be sure to reset the interface setting as appropriate.
 2. Before switching to USB VCP, please make sure you have installed proper driver on PC. The driver is available either on our website or from your local distributor.
-

SLEEP MODE TIMEOUT

. B030\$



SET MINUTE
(Default = Varies by product)

. B029\$



SET SECOND
(Default = Varies by product)

STEPS:

For example, to set Sleep Mode Timeout to XXmin and YYsec:

1. Scan [Set Minute].
2. Scan two digits (00~60) from Full ASCII numeric table (Group 44).
3. Scan [Set Minute].
1. Scan [Set Second].
2. Scan two digits (00~59) from Full ASCII numeric table (Group 44).
3. Scan [Set Second].

NOTE:

1. To enable Sleep Mode, set Sleep Mode Timeout > 0min & 0sec.
2. To disable Sleep Mode (scanner always on), set Sleep Mode Timeout = 0min & 0sec.
3. To wake scanner up from Sleep Mode, simply press the trigger button, or pull low at trigger pin.

GROUP-16

UART SETTINGS

BAUD RATE



DATA BITS & PARITY



GROUP-17

UART SETTINGS

STOP BITS

. E016\$



1 STOP BIT

. E017\$



2 STOP BITS

HANDSHAKING

. E018\$



NONE

. E019\$



RTS enable at Power on

. E020\$



RTS enable with Communication

FLOW CONTROL TIMEOUT

. E066\$



FLOW CONTROL TIMEOUT
(DEFAULT = 1 SEC)

STEPS:

1. Scan FLOW CONTROL TIMEOUT
 2. Scan 3 digits (000~255) from Full ASCII Code39 numeric table
(000=unlimited, 001=1 Sec, 002=2 Sec, 003=3 Sec, 004=4 Sec
...254=254 Sec, 255=255 Sec, Default = 001 (1 Sec))
 3. Scan FLOW CONTROL TIMEOUT
-

ACK / NAK

. E023\$



ON

. E024\$



OFF

BCC

. E029\$



RS232 BCC Char On

. E030\$



RS232 BCC Char Off

GROUP-18

ENABLE/ DISABLE SYMBOLOGIES

ENABLE

.A002\$



ENABLE ALL CODE

.G036\$



ENABLE ALL 1D CODE

.K010\$



CODE 32

.K001\$



CHINA POSTAL CODE

.L010\$



UK PLESSEY CODE

.N001\$



INDUSTRIAL 2 OF 5

.M010\$



MATRIX 2 OF 5

.J001\$



INTERLEAVED 2 OF 5

.J010\$



CODE 128

.I001\$



CODABAR

.L014\$



TELEPEN

DISABLE

.A003\$



DISABLE ALL CODE

.G035\$



DISABLE ALL 1D CODE

.K011\$



CODE 32

.K002\$



CHINA POSTAL CODE

.L011\$



UK PLESSEY CODE

.N002\$



INDUSTRIAL 2 OF 5

.M011\$



MATRIX 2 OF 5

.J002\$



INTERLEAVED 2 OF 5

.J011\$



CODE 128

.I002\$



CODABAR

.L015\$



TELEPEN

GROUP-19

ENABLE/ DISABLE SYMBOLOGIES

ENABLE

. H001\$



UPC-A

. H007\$



UPC-E

. H019\$



EAN-8

. H013\$



EAN-13

. L001\$



MSI

. G008\$



CODE 39

. I010\$



CODE 11

. G010\$



CODE 93

. M001\$



EAN/UCC/GS1-128

. N017\$



IATA

DISABLE

. H002\$



UPC-A

. H008\$



UPC-E

. H020\$



EAN-8

. H014\$



EAN-13

. L002\$



MSI

. G009\$



CODE 39

. I011\$



CODE 11

. G011\$



CODE 93

. M002\$



EAN/UCC/GS1-128

. N018\$



IATA

GROUP-20

ENABLE/DISABLE SYMBOLOGIES

ENABLE

. N032\$



GS1 DATABAR

. N038\$



GS1 DATABAR STACKED

. N010\$



GS1 DATABAR LIMITED

. N026\$



GS1 DATABAR EXPANDED

. N028\$



GS1 DATABAR EXPANDED STACKED

DISABLE

. N033\$



GS1 DATABAR

. N039\$



GS1 DATABAR STACKED

. N011\$



GS1 DATABAR LIMITED

. N027\$



GS1 DATABAR EXPANDED

. N029\$



GS1 DATABAR EXPANDED STACKED

GROUP-21

MSI CODE, UK PLESSEY CODE, TELEPEN

. L001\$



ENABLE

. L002\$



DISABLE

. L004\$



CDV & SEND CD

. L003\$



CDV & NOT SEND CD

. L007\$



CHECK DIGIT DOUBLE
MOD 10

MSI

. L008\$



CHECK DIGIT DOUBLE 11
PLUS MOD 10

. L009\$



**CHECK DIGIT SINGLE
MOD 10**

. L005\$



MIN LENGTH (06)

. L006\$



MAX LENGTH (48)

. L010\$



ENABLE

. L011\$



DISABLE

UK PLESSEY CODE

. L012\$



CDV & SEND CD

. L013\$



CDV & NOT SEND CD

. L014\$



ENABLE TELEPEN

. L015\$



DISABLE TELEPEN

TELEPEN

. L020\$



TELEPEN ASCII

. L021\$



TELEPEN NUMBER

GROUP-22

CODE 93, IATA, TELEPEN

. G010\$



ENABLE

. G011\$



DISABLE

CODE 93

. G012\$



MIN LENGTH (6)

. G013\$



MAX LENGTH (48)

. N017\$



ENABLE

. N018\$



DISABLE

. N019\$



DISABLE CDV

. N020\$



CDV & SEND CD

IATA

. N021\$



CDV & NOT SEND CDV

. N022\$



MIN LENGTH (06)

. N023\$



MAX LENGTH (48)

. K004\$



CDV & SEND CD

. K005\$



CDV & NOT SEND CD

. K006\$



MIN LENGTH (11)

. K007\$



MAX LENGTH (48)

CHINA POSTAL CODE

[TOSHIBA CODE]

. K001\$



ENABLE

. K002\$



DISABLE

. K003\$



DISABLE CDV

GROUP-23

INTERLEAVED 2 OF 5, CODE 11

. J001\$



ENABLE

. J002\$



DISABLE

. J003\$



DISABLE CDV

. J004\$



CDV & SEND CD

. J005\$



CDV & NOT SEND CD

INTERLEAVED 2 OF 5

. J008\$



First digit suppressed

. J009\$



Last digit suppressed

. J014\$



NO suppressed

. J006\$



MIN LENGTH (06)

. J007\$



MAX LENGTH (48)

. I010\$



ENABLE

. I011\$



DISABLE

. I012\$



DISABLE CDV

. I013\$



CDV & SEND CD

. I014\$



CDV & NOT SEND CD

CODE 11

. I042\$



CDV & SEND CD
(1 DIGIT)

. I043\$



CDV & SEND CD
(2 DIGITS)

. I015\$



MIN LENGTH (06)

. I016\$



MAX LENGTH (32)

GROUP-24

INDUSTRIAL 2 OF 5, MATRIX 2 OF 5

. N001\$



ENABLE

. N002\$



DISABLE

. N003\$



DISABLE CDV

. N004\$



CDV & SEND CD

INDUSTRIAL 2 OF 5

. N005\$



CDV & NOT SEND CD

. N006\$



MIN LENGTH (06)

. N007\$



MAX LENGTH (48)

. M010\$



ENABLE

. M011\$



DISABLE

. M012\$



DISABLE CDV

. M013\$



CDV & SEND CD

MATRIX 2 OF 5

. M014\$



CDV & NOT SEND CD

. M015\$



MIN LENGTH (06)

. M016\$



MAX LENGTH (48)

GROUP-25

CODABAR



ENABLE



DISABLE



DISABLE CDV



CDV & SEND CD

CODABAR



CDV & NOT SEND CD



MIN LENGTH (06)



MAX LENGTH (48)



ST/SP: abcd/abcd



ST/SP: ABCD/ABCD



ST/SP: ABCD/TN*E



ST/SP: abcd/tn*e

START / STOP



SEND START / STOP



Not Send START / STOP

Example of ST (Start) / SP (Stop)

123456	Not Transmit ST/SP
A123456B	ST/SP: ABCD/ABCD
a123456b	ST/SP: abcd/abcd
A123456N	ST/SP: ABCD/TN*E
a123456n	ST/SP: abcd/tn*e



CLSI FORMAT ON



CLSI FORMAT OFF

CLSI FORMAT

CLSI - Enable library space insertion. If you enable the CLSI format, this option inserts spaces in position 2, 7, 13 of the data string for use in library systems.

GROUP-26

ABC- CODABAR, CX- CODABAR



ON



OFF



SET INSERT DATA*

ABC- CODABAR



INSERT DATA- ON



INSERT DATA- OFF

* The data can be any alphanumerics of FULL ASCII Table (GROUP 38-44)

NOTE:

ABC-CODABAR (American Blood Commission). The ABC Code is an acronym for American Blood Commission. This bar code is a variant of the CODABAR Code developed for the use in the blood bank. This Code consists of two bar codes which are decoded in one read cycle. The code is concatenated when the stop character of the first bar code and the start character of the second bar code is a "D", these two "D" are not transmitted.



ON



OFF



SET INSERT DATA*

CX CODE- CODABAR



INSERT DATA- ON



INSERT DATA- OFF

* The data can be any alphanumerics of FULL ASCII Table (GROUP 38-44)

NOTE:

The CX-Code consists of two bar codes which are decoded in one read cycle, the code is concatenated when the stop character of the first bar code is a C, and the start character of the second bar code is a B. The B and C characters are not transmitted.

GROUP-27

CODABAR COUPLING, ADJACENT REQUIRED



ON



OFF



SET INSERT DATA*

CODABAR COUPLING



INSERT DATA - ON



INSERT DATA- OFF

ABC-Codabar and CX-Codabar have certain rules regarding the Stop Character of first bar code and the stop character of second bar code while in conjunction, while Codabar-Coupling is enabled, the data from any two Codabar bar codes can be coupled into one set of data without any limitations between the Stop character of first bar code and the Start character of second bar code. The Start and Stop characters associated with each bar code will be sent.

* The data can be any alphanumerics of FULL ASCII Table (GROUP 38-44)

ADJACENT REQUIRED

If CODABAR ADJACENT is enabled, the scanner will only read two adjacent Codabar bar codes; a single bar code will not be read.

NOTE:

1. Both ABC-Codabar and CX-Codabar can be enabled together, except when Codabar-Coupling is also enabled.
2. If ABC-Codabar, CX-Codabar, and Codabar-Coupling are all enabled at the same time, the scanner will read only Codabar-Coupling, that is, ABC-Codabar, CX-Codabar will be considered coupling formats.



ON



OFF

STEPS:

1. Scan SET INSERT DATA.
2. Scan any combination of alphanumeric characters from FULL ASCII Table.
3. Scan SET INSERT DATA.

NOTE:

1. The scanner will beep three times as indication that a setting is not yet complete or unexpected barcode is scanned during multi-step configuration.
2. If you make a mistake, forget a step, etc., and want to abort the multi-step configuration, scan RESET/ABORT and start over again.

RESET / ABORT



GROUP-28

STANDARD & FULL ASCII CODE 39, CODE 32

STANDARD CODE 39 & FULL ASCII 39



ENABLE



DISABLE



**FULL ASCII CODE 39
ENABLE**



FULL ASCII CODE 39
DISABLE



START / STOP - SEND



DISABLE CDV



CDV & SEND CD



CDV & NOT SEND CD



MIN LENGTH (01)



MAX LENGTH (48)



START / STOP Not SEND

NOTE:

The default for Code 39 is Standard Code 39. If Full ASCII Code 39 is enabled, Standard Code 39 will be automatically disabled.



ENABLE



DISABLE



LEADING & TAILING NOT SEND

CODE 32



LEADING SEND ONLY



TAILING SEND ONLY



LEADING & TAILING SEND

GROUP-29

UPC-E

. H007\$



ENABLE

. H008\$



DISABLE

. H009\$



LEAD DIGIT SEND

UPC-E

. H010\$



LEAD DIGIT NO SEND

. H011\$



CHECK DIGIT SEND

. H012\$



CHECK DIGIT NO SEND

. H037\$



+5 ON

. H038\$



+ 5 OFF

. H039\$



+2 ON

. H040\$



+ 2 OFF

ADD ON SUPPLEMENT

. H047\$



ADD A SPACE ON

. H048\$



ADD A SPACE OFF

. H056\$



ADDENDA REQUIRED ON

. H055\$



ADDENDA REQUIRED OFF

NOTE:

If ADDENDA REQUIRED is set to ON, the scanner will only read an UPC-E barcode that has an addenda. At the same time please also scan +5 ON or +2 ON so the scanner will output a 5-digit or 2-digit addendum.

GROUP-30

UPC-E SYSTEM NUMBER, UPC-E EXPAND TO UPC-A

UPC-E SYSTEM NUMBER

. H063\$



UPC-E0 OFF & UPC-E1 OFF

. H064\$



UPC-E0 ON ONLY

. H065\$



UPC-E1 ON ONLY

. H066\$



UPC-E0 ON & UPC-E1 ON

UPC-E EXPAND TO UPC-A

. H053\$



ENABLE

. H054\$



DISABLE

NOTE:

1. If UPC-E EXPAND TO UPC-A FORMAT is enabled, the output of UPC-A will be 12 digits.
2. The default output of UPC-A is 12 digits, if UPC-A EXPAND TO EAN13 is enabled, a zero will be added to the front of the barcode.

GROUP-31

UPC-A, UPC-A EXPAND TO EAN-13

. H001\$



ENABLE

. H002\$



DISABLE

. H003\$



LEAD DIGIT SEND

. H004\$



LEAD DIGIT NO SEND

. H005\$



CHECK DIGIT SEND

. H006\$



CHECK DIGIT NO SEND

UPC-A EXPAND TO EAN-13

. H068\$



ENABLE

. H067\$



DISABLE

. H033\$



+5 ON

. H034\$



+ 5 OFF

. H035\$



+2 ON

. H036\$



+ 2 OFF

ADD ON SUPPLEMENT

. H045\$



ADD A SPACE ON

. H046\$



ADD A SPACE OFF

. H060\$



ADDENDA REQUIRED ON

. H059\$



ADDENDA REQUIRED OFF

NOTE:

If ADDENDA REQUIRED is set to ON, the scanner will only read an UPC-A barcode that has an addenda. At the same time please also scan +5 ON or +2 ON so the scanner will output a 5-digit or 2-digit addendum.

GROUP-32

EAN 8

. H019\$



ENABLE

. H020\$



DISABLE

. H021\$



LEAD DIGIT SEND

. H022\$



LEAD DIGIT NO SEND

. H023\$



CHECK DIGIT SEND

. H024\$



CHECK DIGIT NO SEND

. H029\$



+ 5 ON

. H030\$



+ 5 OFF

. H031\$



+ 2 ON

. H032\$



+ 2 OFF

ADD ON SUPPLEMENT

. H043\$



ADD A SPACE ON

. H044\$



ADD A SPACE OFF

. H062\$



ADDENDA REQUIRED ON

. H061\$



ADDENDA REQUIRED OFF

NOTE:

If ADDENDA REQUIRED is set to ON, the scanner will only read an EAN-8 barcode that has an addenda. At the same time please also scan +5 ON or +2 ON so the scanner will output a 5-digit or 2-digit addendum.

GROUP-33

EAN13, ISBN, ISSN, ISMN

. H013\$



ENABLE

. H014\$



DISABLE

. H015\$



LEAD DIGIT SEND

EAN-13

. H016\$



LEAD DIGIT NO SEND

. H017\$



CHECK DIGIT SEND

. H018\$



CHECK DIGIT NO SEND

. H025\$



+ 5 ON

. H026\$



+ 5 OFF

. H027\$



+ 2 ON

. H028\$



+ 2 OFF

ADD ON SUPPLEMENT

. H041\$



ADD A SPACE ON

. H042\$



ADD A SPACE OFF

. H058\$



ADDENDA REQUIRED ON

. H057\$



ADDENDA REQUIRED OFF

. H050\$



ISBN OFF

ISBN

. H049\$



ISBN ON

NOTES:

1. If ADDENDA REQUIRED is set to ON, the scanner will only read an EAN-13 bar code that has an addenda.
 2. Either ISSN or ISBN will be considered as an extension of EAN-13. If ISSN or ISBN needs to be read, EAN-13 must be enabled. If ISSN and ISBN need to be read with addenda, EAN-13 must be enabled with ADDENDA REQUIRED set to ON, and +2 ON or +5 ON must be enabled as well.
-

. H052\$



ISSN OFF

ISSN

. H051\$



ISSN ON

NOTE:

Both ISSN and ISBN are the extension codes of EAN-13. If scanner is required to read either ISSN or ISBN, EAN-13 must be enabled. Otherwise the scanner will not be able to read ISSN or ISBN.

. H070\$



ISMN OFF

ISMN

. H069\$



ISMN ON

GROUP-34

EAN/UCC/GS1-128, CODE 128

. M001\$



ENABLE

. M002\$



DISABLE

. M003\$



CODE ID ENABLE

. M004\$



CODE ID DISABLE

EAN/UCC/GS1-128

. M005\$



FUNC 1 CHAR SEND

. M006\$



FUNC 1 CHAR NOT SEND

. M007\$



DEFINE FNC1

NOTE:

The first FNC1 character is translated to]c1, and the second FNC1 character is translated to an ASCII <GS> character (scan from Group 38-44)

String format:

JC1	DATA CHARACTERS	<GS>	DATA CHARACTERS
-----	-----------------	------	-----------------

STEPS:

1. Scan DEFINE FNC1.
2. Scan one ASCII Code (Group 38-44)
3. Scan DEFINE FNC1.

CODE 128

. J010\$



ENABLE

. J011\$



DISABLE

. J012\$



MIN LENGTH (05)

. J013\$



MAX LENGTH (48)

GROUP-35

GS1 DATABAR, LIMITED, EXPANDED

GS1 DataBar (RSS-14) - OMNI & STACKED

. N032\$



GS1 DataBar ENABLE

. N034\$



GS1 DataBar CHECK DIGIT SEND

. N036\$



GS1 DataBar PREFIX SEND

. N038\$



GS1 DataBar STACKED ENABLE

. N033\$



GS1 DataBar DISABLE

. N035\$



GS1 DataBar CHECK DIGIT NOT SEND

. N037\$



GS1 DataBar PREFIX NOT SEND

. N039\$



GS1 DataBar STACKED DISABLE

GS1 DataBar (RSS-14) - LIMITED

. N010\$



GS1 DataBar LIMITED ENABLE

. N012\$



GS1 DataBar LIMITED CHECK DIGIT SEND

. N024\$



GS1 DataBar LIMITED PREFIX SEND

. N011\$



GS1 DataBar LIMITED DISABLE

. N013\$



GS1 DataBar LIMITED CHECK DIGIT NOT SEND

. N025\$



GS1 DataBar LIMITED PREFIX NOT SEND

GS1 DataBar (RSS-14) - EXPANDED

. N026\$



GS1 DataBar EXPANDED ENABLE

. N028\$



GS1 DataBar EXPANDED STACKED ENABLE

. N030\$



GS1 DataBar EXPANDED
MIN LENGTH (01)

. N027\$



GS1 DataBar EXPANDED DISABLE

. N029\$



GS1 DataBar EXPANDED STACKED DISABLE

. N031\$



GS1 DataBar EXPANDED
MAX LENGTH (74)

GROUP-36

FULL ASCII TABLE (CODE 39)
CONTROL CODES

%L		NUL
\$A		SOH
\$B		STX
\$C		ETX
\$D		EOT
\$E		ENQ
\$F		ACK
\$G		BEL
\$H		BS
\$I		HT
\$J		LF
\$K		VT
\$L		FF
\$M		CR
\$N		SO
\$O		SI

GROUP-37

FULL ASCII TABLE (CODE 39) CONTROL CODES

DLE	\$P 
DC1	\$Q 
DC2	\$R 
DC3	\$S 
DC4	\$T 
NAK	\$U 
SYN	\$V 
ETB	\$W 
CAN	\$X 
EM	\$Y 
SUB	\$Z 
ESC	%A 
FS	%B 
GS	%C 
RS	%D 
US	%E 
SP	

GROUP-38

FULL ASCII TABLE (CODE 39)
SYMBOLS

+		+
-		-
.		.
\$		\$
%		%
/		/
%L		\
/ A		!
%V		@
/ C		#
%N		^
%S		~
/ F		&
/ J		*
%□		-
%H		=
%Q		

GROUP-39

FULL ASCII TABLE (CODE 39) SYMBOLS

{	%P 
}	%R 
[%K 
]	%M 
(/ H 
)	/ I 
<	%G 
>	%I 
,	%W 
"	/ B 
'	/ G 
,	/ L 
;	%F 
:	/ Z 
?	%J 
DEL	%T 

GROUP-40

FULL ASCII TABLE (CODE 39)
UPPER CASE ALPHABETS



A



B



C



D



E



F



G



H



I



J



K



L



M


GROUP-41

FULL ASCII TABLE (CODE 39)
UPPER CASE ALPHABETS


N 

O 

P 

Q 

R 

S 

T 

U 

V 

W 

X 

Y 

Z 

GROUP-42

FULL ASCII TABLE (CODE 39)
LOWER CASE ALPHABETS

+A
 a

+B
 b

+C
 c

+D
 d

+E
 e

+F
 f

+G
 g

+H
 h

+I
 i

+J
 j

+K
 k

+L
 l

+M
 m

GROUP-43

FULL ASCII TABLE (CODE 39)
LOWER CASE ALPHABETS

n 

o 

p 

q 

r 

s 

t 

u 

v 

w 

x 

y 

z 

GROUP-44

FULL ASCII TABLE (CODE 39)
NUMBERS



0



1



2



3



4



5



6



7



















8



9

GROUP-45

FULL ASCII TABLE (CODE 39) FUNCTION KEYS

F1	\$TA	
F2	\$TB	
F3	\$TC	
F4	\$TD	
F5	\$TE	
F6	\$TF	
F7	\$TG	
F8	\$TH	
F9	\$TI	
F10	\$TJ	
F11	\$TK	
F12	\$TL	
Home	\$TM	
End	\$TN	
Enter (Numeric Key)	\$T+D	
App	\$T+□	

GROUP-46

FULL ASCII TABLE (CODE 39)
NAVIGATION KEYS

\$TQ



Cursor Right

\$TP



Cursor Left

\$TQ



Cursor Up

\$TR



Cursor Down

\$TS



Page Up

\$TT



Page Down

\$TU



Tab

\$TV



Back Tab

\$TW



Esc

\$TX



Enter

\$TY



BS

\$TZ



Ins

\$T%K



Del

GROUP-47

FULL ASCII TABLE (CODE 39) MODIFIER KEYS

\$T%L



Alt (Left) make*1

\$T+E



Alt (Right) make

\$T%N



Shift (Left) make *2

\$T+I



Shift (Right) make

\$T+K



Win (Left) make

\$T+M



Win (Right) make

\$T%W



Ctrl (Left) make *3

\$T+G



Ctrl (Right) make

\$T%M



Alt (Left) break

\$T+F



Alt (Right) break

\$T%Q



Shift (Left) break

\$T+J



Shift (Right) break

\$T+L



Win (Left) break

\$T+N



Win (Right) break

\$T+A



Ctrl (Left) break

\$T+H



Ctrl (Right) break

For UK Keyboard Special Character

\$T+B



\$T+C



£

Note:

*1: When "Alt(Left)Make" is programmed, please scan "Alt(Left)Break" to resume barcode setting.

*2: When "Shift(Left)Make" is programmed, please scan "Shift(Left)Break" to resume barcode setting.

*3: When "Ctrl(Left)Make" is programmed, please scan "Ctrl(Left)Break" to resume barcode setting.

APPENDIX 1

DEFAULT TABLE 1

GROUP	PARAMETER	DEFAULT
1	Setup Code Read	On
2	Reading Mode	Trigger Mode
3	LED Auto-Off Control	Disable
	LED Auto-Off Timeout (Trigger, Toggle, Flash...)	60 sec
	Trigger Control	Disable
	Identical Read Interval	1.0 sec
4	Start Scanning Character	N/A
	Stop Scanning Character	N/A
	No Read Status	Disable
	No Read Message	No Read
5	Beep Tone	Beep Low
	Terminator	CR(HID); CR+LF(VCP/SPP)
6	Send Data Length	Off
	Preamble & Postamble	None
7	Accuracy Adjustment	1
8	Inverse Barcode	ID Disable
	Code ID	Disable
10~11	Set Code ID	None
12	Interblock Delay	0 ms
	Intercharacter Delay	0 ms
13	Capital Lock Mode	Off
	Numeric Key	Alphanumeric Key
	HT/CR/ESC Conversion	Disable
	Function Code Conversion	Enable
14	Keyboard Layout	English (USA)
15	Interface	N/A (not affected by Default)
	Sleep Mode Timeout	0 min 0 sec (Disable)
16	Baud Rate	9600
	Data Bits & Parity	8 Bits, None
17	Stop Bit	1 Stop Bit
	Handshaking	None
	Flow Control Timeout	1 Sec
	ACK/NAK	Off
	BCC	Off
18~20	Enable and Disable Symbologies	
	Code 32	Disable
	China Postal Code	Disable
	UK Plessey Code	Disable
	Industrial 2 of 5	Disable
	Matrix 2 of 5	Disable
	Interleaved 2 of 5	Enable
	Code 128	Enable
	Codabar	Enable
	Telepen	Disable
	UPC-A	Enable
	UPC-E	Enable
	EAN-8	Enable
	EAN-13	Enable
	MSI	Disable
	Code 39	Enable
	Code 11	Disable
	Code 93	Disable
	EAN/UCC/GS1-128	Enable
	LATA	Disable
GS1 Databar	Disable	
GS1 Databar Stacked	Enable	
GS1 Databar Limited	Disable	
GS1 Databar Expanded	Disable	
GS1 Databar Expanded Stacked	Enable	

APPENDIX 1

DEFAULT TABLE 2

GROUP	PARAMETER	DEFAULT
21	MSI	
	Enable/Disable	Disable
	Check Digits	CDV & send CD
	Check Digits Mode	Single Mod 10
	UK Plessey Code	
	Enable/Disable	Disable
	Check Digits	CDV & not send CD
	Telepen	
	Enable/Disable	Disable
Telepen ASCII/Number	ASCII	
22	Code 93	
	Enable/Disable	Disable
	Min Length	6 digits
	Max Length	48 digits
	IATA	
	Enable/Disable	Disable
	Check Digits	Disable CDV
	Min Length	6 digits
	Max Length	48 digits
	China Post Code (Toshiba Code)	
	Enable/Disable	Disable
	Check Digits	Disable CDV
	Min Length	11 digits
	Max Length	48 digits
23	Interleaved 2 of 5	
	Enable/Disable	Enable
	Check Digits	Disable CDV
	First/ last digit suppressed	No suppressed
	Min Length	6 digits
	Max Length	48 digits
	Code 11	
	Enable/Disable	Disable
	Check Digits	Disable CDV
	CDV & Send CD (1 Digit/2 Digits)	1 digit
	Min Length	6 digits
	Max Length	32 digits
24	Industrial 2 of 5	
	Enable/Disable	Disable
	Check Digits	Disable CDV
	Min Length	6 digits
	Max Length	48 digits
	Matrix 2 of 5	
	Enable/Disable	Disable
	Check Digits	Disable CDV
	Min Length	6 digits
Max Length	48 digits	
25	Codabar	
	Enable/Disable	Enable
	Check Digits	Disable CDV
	Min Length	6 digits
	Max Length	48 digits
	ST/SP; Abcd/abcd, abcd/tn*c, ABCD/ABCD,ABCD/TN*C	ABCD/ABCD
	Send Start/Stop	Send
CLSI Format	Off	
26	ABC-Codabar	
	ON/OFF	Off
	Insert Data	Off
	CX-Codabar	
	ON/OFF	Off
Insert Data	Off	
27	Codabar-Coupling	
	ON/OFF	Off
	Insert Data	Off
	Adjacent Required	Off

APPENDIX 1

DEFAULT TABLE 3

GROUP	PARAMETER	DEFAULT
28	Code 39	
	Full ASCII 39 Enable/Disable	Enable
	Check Digits	Disable CDV
	Start/Stop	Not Send
	Min Length	1 digit
	Max Length	48 digits
	Code 32	
	Enable/Disable	Disable
29	UPC-E	
	Enable/Disable	Enable
	Check Digits	Send
	Lead Digits	Send
	Add a space	Off
	Addenda required	On
	+5 On/Off	Off
	+2 On/Off	Off
30	UPC-E System Number, UPC-E Expand to UPC-A	
	UPC-E System Number	UPC-E0 On Only
	UPC-E expand to UPC-A	Disable
31	UPC-A, UPC-A Expand to EAN-13	
	Enable/Disable	Enable
	Check Digits	Send
	Lead Digits	Send
	UPC-A expand to EAN-13	Disable
	Add a space	Off
	Addenda required	On
	+5 On/Off	Off
+2 On/Off	Off	
32	EAN-8	
	Enable/Disable	Enable
	Check Digits	Send
	Lead Digits	Send
	Add a space	Off
	Addenda required	On
	+5 On/Off	Off
33	EAN-13	
	Enable/Disable	Enable
	Check Digits	Send
	Lead Digits	Send
	Add a space	Off
	Addenda required	On
	+5 On/Off	Off
	+2 On/Off	Off
	ISBN	Off
	ISSN	Off
ISMN	Off	
34	EAN/UCC/GS1-128	
	Enable/Disable	Enable
	Code ID	Disable
	Func 1 Char Send	Not Send
	Code 128	
	Enable/Disable	Enable
	Min Length	5 digits
Max Length	48 digits	

APPENDIX 1

DEFAULT TABLE 4

GROUP	PARAMETER	DEFAULT
35	GS1 Databar	
	GS1 Databar	Disable
	GS1 Databar Check Digit	Not Send
	GS1 Databar Prefix	Not Send
	GS1 Databar Stacked	Enable
	GS1 Databar Limited	Disable
	GS1 Databar Limited Check Digit	Not Send
	GS1 Databar Limited Prefix	Not Send
	GS1 Databar Expanded	Disable
	GS1 Databar Expanded Stacked	Enable
	GS1 Databar Expanded Min Length	1 digit
	GS1 Databar Expanded Max Length	74 digits